



INSTRUCTIONS FOR INSTALLING
AM54705 TUNNEL REINFORCEMENT KIT
ON CYCLONE AND LIQUIFIRE SNOWMOBILES
SERIAL NO. 70,001 TO 80,000

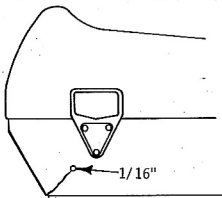


M67896 Instructions

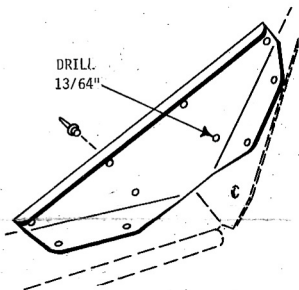
PARTS REQUIRED

- 2 - M67892 Reinforcement Bracket
20 - M63200 3/16" Pop Rivets

1. Loosen track tension.
2. Remove the two rear suspension bolts and swing track and suspension out of tunnel.
3. Remove rear grab handle.



4. Drill a 1/16" hole at end of each crack to prevent any additional cracking.
5. Place reinforcing bracket against side of tunnel. Use a scribe and mark all rivet holes.



6. Center punch and use a 13/64" drill to drill out all rivet holes.

7. Use M63200, 3/16" pop rivets to secure reinforcing bracket to the tunnel.

IMPORTANT: Install all rivets from inside of tunnel toward the outside. This puts smooth side of rivet toward the track.

8. Install track and suspension and readjust track tension.
9. Install rear grab handle.