

INSTALLATION INSTRUCTIONS FOR
AM53849 TWIST GRIP KIT
FOR JD340/S AND 340 LIQUIDATOR SNOWMOBILES



M66158 Instructions

1. Remove hood, belt guard, drive belt and secondary sheave on 340/S. Raise hood and remove air intake silencer on 340 Liquidator.

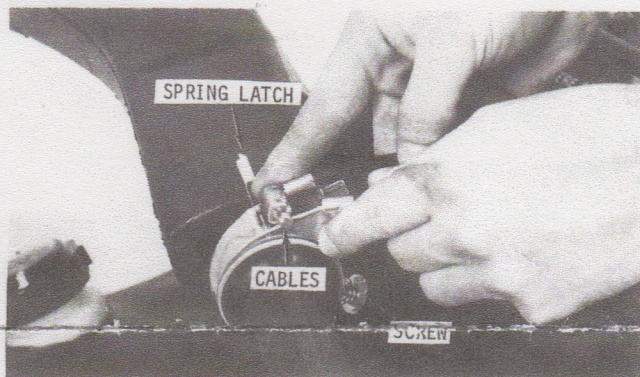
2. Remove throttle valve caps and throttle valve assemblies from both carburetors. Disconnect cables from throttle valves and remove cables from caps. Save lock nuts.

3. Remove left-hand carburetor.

4. Disconnect air silencer from right-hand carburetor and air inlet tube from silencer on 340/S. Disconnect carburetor fuel bowl vent tubes from air intake silencer and remove silencer.

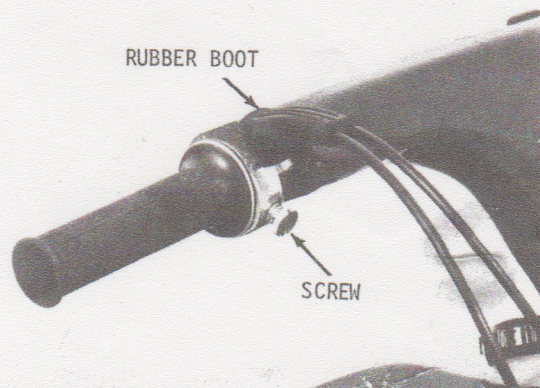
5. Loosen set screw and remove throttle lever with cables.

6. Install twist-grip and secure with screw.



340/S Illustrated

7. Slide rubber boot on new throttle cables and install throttle cables to twist grip.



340/S Illustrated

8. Lock cables in place with spring latch and push rubber boot in place.

9. Install left-hand carburetor. Install lock nuts on cables and cables through caps. Secure cables to throttle valves.

10. Adjust carburetors as instructed in Service Textbook for respective snowmobile.

11. When adjustment is satisfactory, remove left-hand carburetor on 340/S. Do not remove throttle valve as this may disturb carburetor adjustment.

12. Install air silencer to right-hand carburetor loosely on 340/S. Install left-hand carburetor and secure silencer to carburetors. Install air intake hose and fuel bowl vent tubes to air intake silencer. Install silencer on 340 Liquidator.

13. Install secondary sheave, drive belt, belt guard and hood on 340/S. Close hood on 340 Liquidator.